



Walcon Marine Limited

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**ROYAL AIR FORCE YACHT CLUB
INSTALLATION OF TROT MOORING PILES
OUTLINE METHOD STATEMENT**

The assembled 'System 21' walkway pontoons (see data sheet attached for Outline Specification) will be delivered to a suitable boat yard on the River Hamble where they will be launched using either a hoist dock facility or mobile crane.

The pontoons will be towed to site where they will be connected together end to end and positioned against trot piles F59 to F62 inclusive. The piles F60, 61 and 62 will be positioned internally within the pontoon structure and the pile guide closing bracket will be bolted in place to ensure that the piles are captive within the structure. Pile F59 will have the upstream horse rail removed (if applicable), the downstream horse rail will be left in place as the buoy mooring chains currently connected to it will remain in place. An open ended guide will be used to locate the pontoon in this area which will continue to allow freedom for the chain mooring connection.

Each pile guide will be fitted with 'Tough Slip' wear pads.

Each individual pontoon will be fitted with eight mooring cleats, four on each side.

Before leaving site all pontoon/pontoon connections, pile guide connections and wear pads will be checked to ensure that the correct freedom of movement is available.